

**SUBLIJET PREMIUM** must be used in inkjet printers using sublimation inks. Sublijet Premium is a 150 micron film which produces high resolution transfers for application to light and dark cotton, polyester & poly/cotton blended fabrics. Sublijet Premium is easy to apply giving a soft and high quality result.

APPLICATION GUIDE

1



Sublijet Premium HTV requires your image to be printed onto the rough, textured side of the material.

Always single sheet feed the material and allow the ink to dry for 10 minutes after printing prior to pressing.

**TIP** Due to the large number of sublimation inks and printers available, we recommend you perform a test before production.

2



Once the image has been printed carefully trim around the design using scissors or a craft knife.

**ALTERNATIVELY**

Sublijet Premium can be cut using most plotter cutters using 45° blade.



3

Pre-heat the T-shirt for 3 to 4 seconds to remove any moisture.

Remove the backing paper and position the design on the T-shirt.

Always cover the transfer with silicone paper during heat press application.

**TIP**

Special application tape can be used when designs have multiple pieces that need to be kept in alignment.

HTV application tape should be firmly attached using a squeegee starting in the centre and working out to remove any air bubbles.

Once the app tape has been applied turn the design over and remove the clear liner. The design can now be placed on the garment and pressed.

(Baking paper can also be used)



+



HTV Application tape sold separately



The design should now be behind the clear film with the sublijet backer removed, ready for pressing

4

Using medium pressure press for 10 - 15 seconds at 160°C



5



Once pressed leave the transfer a few seconds before removing the silicone paper. (Warm Peel)

Textiles should be washed inside out on a cool temperature. Tumble dry on a low heat. (synthetic setting)



**DO NOT** Dry clean or iron directly over the transfer.