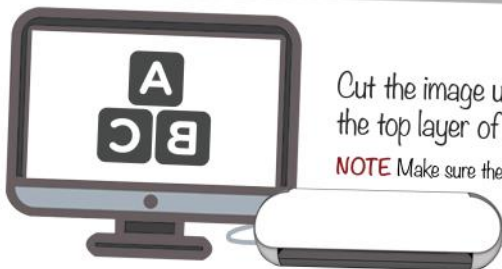


1



Cut the image using a plotter or contour cutter. Only cut the top layer of material and not the clear transfer liner.

NOTE Make sure the image is reversed in your cutting software.

2



Weed away any excess material until the finished image is left on the clear release liner.

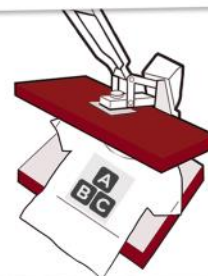
This is called 'weeding'

TIP Weeding tweezers make this process quick and easy.

3

Pre-heat the T-shirt for 5 seconds to remove any moisture. Place the image or design face down onto the garment. Once positioned cover the design using a silicone sheet for protection.

NOTE Premium+ can be layered. If layering, press times will need to be slightly increased. Prior testing is recommended.



4



Cotton

Cotton/Polyester
(mixture)

Nylon

Medium/Firm Pressure
130°C — 5 sec
150°C — 4 sec
160°C — 3 sec

Medium Pressure
150°C

- Pre heat for 5 Seconds
- Press to nylon for 5 seconds
- Remove PET liner, cover transfer with silicone paper and press for a further 10 seconds

IF USING A DOMESTIC IRON

Ensure the garment is on a hard, flat surface and gently iron over the fabric to remove any creases or residual moisture. **Do not use steam**. With the iron set to the highest temperature, firmly press the iron onto the protective sheet for 3 seconds. Carefully take off the silicone sheet and remove the clear transfer liner. Replace silicone sheet over the transfer and iron for one second increments until the transfer is fully pressed. For nylon fabrics, reduce the heat to medium and increase the initial iron press time to 4 seconds.

5



Warm Peel

Remove the silicone sheet and peel away the clear transfer liner whilst the material is still warm.

NOTE Leave for 24 hours before washing.



Application & Wash Care Symbols



Not recommended for Nylon Fabrics

