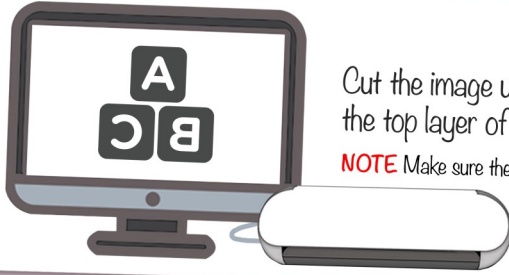# Pearlshine

APPLICATION GUIDE

1 Cut the image using a plotter or contour cutter. Only cut the top layer of material and not the clear transfer liner.

NOTE Make sure the image is reversed in your cutting software.

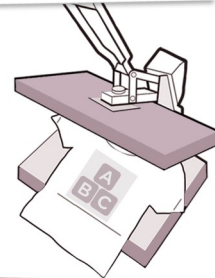**2** Weed away any excess material until the finished image is left on the clear release liner.

This is called 'weeding'

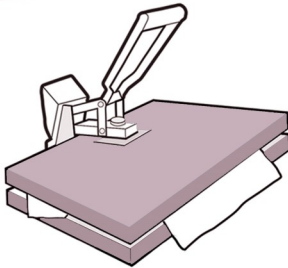TIP Weeding tweezers make this process quick and easy.

3 Pre-heat the T-shirt for 5 seconds to remove any moisture. Place the image or design face down onto the garment. Once postitioned cover the design using a silicone sheet for protection.

NOTE Pearlshine can be layered. If layering, press times will need to be slightly increased. Prior testing is recomended.

4 Pearlshine is suitable for all cotton and polycotton fabrics.

Using a medium / firm pressure press the garment for 15 seconds at 140°C to 150°C

IF USING A DOMESTIC IRON
Ensure the garment is on a hard, flat surface and gently iron over the fabric to remove any creases or residual moisture. **Do not use steam** With the iron set to the cotton temperature, firmly press the iron onto the protective sheet for 15 seconds. Carefully take off the silicone sheet and remove the clear transfer liner. Replace silicone sheet over the transfer and iron for one second increments until the transfer is fully pressed.

5 Remove the silicone sheet and peel away the clear transfer liner whilst the material is still warm.

Warm Peel

NOTE Leave for 24 hours before washing.

Application & Wash Care Symbols Not recomended for Nylon Fabrics

Reverse Image	Easy Weed	15 Sec Press	Domestic	Warm Peel	Cotton 40°C	Cotton / Polyester 40°C	Tumble Dry